



**VACUUM LINE – BAG SYSTEM – FRONT SELF-WELDING
NEW VERSION: 3 FUNCTIONS – P-350 K – 3F**

Video: <http://youtu.be/7UosFDuvSis>

COMPOSITION:

- Feeder
- Hydraulic press 4 pistons with hydraulic system improved and faster: max pressing force: 94 tons evenly on all 4 area
- Also pressing level is adjustable]
- One welding bar in the press and one in the rolling up machine.
- Possibility to open roller and release rolls in manual mode if needed.
- Double welding system.
- Roller side open window to enable inspection during operation.
- Exit appendix to host 3 rolls when discarded.
- Roll up unit with welding inside in line.
- CE protections.
- All PC driven – key electronics: Siemens or else European agreed.
- All process is automatic and adjustable by sensors and PC control program
- Bars are “heat on use” (lasting more and time adjustable according to specific “bag” used).
- Operative size covers any mattress from King size to smaller; from low high to 25-28 cm
- Clearance is set 35 cm (can be more)
- Roll up diameter 33.5 cm (also depending on bags used and mattress high and client’s need)
- Operative width: 210 cm
- Speed is determined according also to new Hydraulic standard as above (cycle max time must be 43/45 sec. for press and roll.)
- Price includes installation Fees of 2 persons at client’s place. (3 full workings days must be forecasted. Non included flights and accommodation)
- Guarantee from manufacturing defects is one year from start up.
- Payment is 20% as order confirmation; 70% when machine ready, inspected and tested by the buyer before loading; 10% right after proper installation, start up and training at final client’s factory.
- Basic consumables spares (as always) included.
- Packing must be suitable in marking and protection to export extra-EU.
- Power: 380 (3 phase plus null) – Air – 6 bars dry



SPECIAL NEW “3 FUNCTIONS” FEATURES:

1.) POSSIBILITY TO WRAP ONLY

With automatic mode and self detection of any high. Very fast 25 sec. one cycle

2.) POSSIBILITY TO VACUUM FLAT ONLY OR PRESS AT WISH (20%-50% 100%)

This mode is adjusted by the client since MUST be a flexible decision depending on Mattress (or material inside the bag – example sliced foam ecc....)

Time cycle is 25-30sec.

3.) VACUUM AND ROLL

Of course the classic (above described) function.

4.) ADDITIONAL “DOUBLE WELDING” FEATURE

Added to the standard “Double Welding”, client, according to type of mattress and / or type of bags used, can decide to better secure the rolled Pack adding automatically a second “double welded” seal. To be set close to the main one.

CONDITIONS :

FCA (Incoterms 2012) - MADE IN ITALY - CE

The price is inclusive of installation Fees of 2 Technicians (Technical and Programmer).

Transportation to be paid by the Buyer

All import procedures and payments are laid upon the Buyer

Payment terms

30% as Order confirmation

70% as Machine ready (Videoconference to see and check is of course possible)

10% after Installation and training done at client's place.

FURTHER CONDITIONS

Guarantee for Factory defects: 1 year. Form start up.

E.M.CAPIALBI, DIRECTOR